



Dart Aerospace Ltd.
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K6A 1K7
Canada

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648.4712

Job Sheet 215559



Part No: 648.4712

Job Qty: 1 pcs

Part Name: 4.5NR Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/17/20

Job Tracking No:

Due Date: 11/24/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG O&OPM-4.5NR Rev. 5 IPP Rev. A 18.07.05 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Lead Time	Sign-off
					Setup Hrs	Run Hrs			
110	Packaging 1 - Pick Kit	1 pcs	11/24/20	11/24/20	0.00	0.00	Packaging 1 - SCH-S	DAS 84 9-89	NOV 18 2020
120	QC 5	1 pcs	11/24/20	11/24/20	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18	DAS 69 9-89	
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		NOV 18 2020
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 5 - 82		
130	Packaging 3-1 - Stock - B4B	1 pcs	11/24/20	11/24/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		NOV 18 2020
							Packaging 3 - 5 - B4B	DAS 69 9-89	
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		



Container No: S313801



Part: 648.4712

Job No: 215559

Serial No/Batch: S313801

Revision: 5

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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www.dartaerospace.com

Date: 11/18/20

				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
135 DC - 1 - B4B	1 pcs	11/24/20	0.00 0.00	DC - 1 - B4B	DAS 21 9-88 NOV 18 2020
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	11/24/20	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 9	DAS 21 9-88
				QC 21 - FG - 77	
				QC 21 - FG - 28	NOV 18 2020
Part Op 110 - Packaging 1 - Pick Kit Descriptions: 120 - (QC5- Inspect part completeness to step on W/O 130 - (Identify as per dwg & Stock Location: _____)Identify and pack for shipping as per PPP 648.4712 135 - (Document Control)Photocopy bluefile & type labels per PPP 648.4712 140 - (QC21- Final Inspection - Work Order Release)					

018199

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5283466
4.5NR-13	Lock Bearing Screw	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5215793
4.5NR-15	Lock Bearing	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5196379
4.5NR-17	Lock Bushing	1 (1 ea)	110-Packaging 1 - Pick Kit	5029125
4.5NR-20	Load Stop Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5151053
4.5NR-23	Bumper1	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5150169
4.5NR-24	Bumper2	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5193740
4.5NR-30	Solenoid Cover Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5138934
4.5NR-35	Latch Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5138735
4.5NR-36	Latch Spring	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5156606
4.5NR-39	Keeper Spring	1 (1 ea)	110-Packaging 1 - Pick Kit	5029147
4.5NR-46P	Lever Spring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5029154
4.5NR-52	Keeper Bushing	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5167258
4.5NR-7	Lifter Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5191718
4.5NR-9	Lifter Spring	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5149841
AN6-13A	Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5154075-1x1/500512x
AN6-14A	Machine Bolt 3/8-24 X 1.58 - Steel	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5119288
AN6-24A	Hex Bolt 3/8-24 X 2 1/2"	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5119263-1
AN6-40A	3/8-24 Bolt X 3" Long	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5041108
AN7-24A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5119275
AN7-40A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5101840
C45-10-1	Lock Spring Pin	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5097715
C45-13-2	Teflon Keeper, Spacer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5278828
C45-3-2-1	Snap Ring	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5066606
C45-3-4-1	Retaining Ring	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5285892
C45-3-5	Teflon Spacer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5255894
MS21044N6	Nut, Self-Lock .375-24,UNJF-3B	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5255461
MS21044N7	Keeper Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5100411
MS21083N3	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5270749
MS21083N6	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5309201
NAS1149F0332P	Washer (AN960-10L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5301895
NAS1149F0632P	Washer (AN960-616L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5067038
NAS1149F0663P	Washer (AN960-616)	9 Ea (9 ea)	110-Packaging 1 - Pick Kit	5051477-2
NAS1149F0763P	Washer (AN960-716)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5078169

x1
2529369

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	188-FPSS-1032-1/4	2	69	0
	4.5NR-13	1	43	0
	4.5NR-15	1	4	0
	4.5NR-17	1	0	0
	4.5NR-20	2	9	0
	4.5NR-23	1	17	0
	4.5NR-24	1	27	0
	4.5NR-30	2	44	0
	4.5NR-35	2	14	0
	4.5NR-36	2	14	0
	4.5NR-39	1	0	0
	4.5NR-46P	1	68	0
	4.5NR-52	1	12	0
	4.5NR-7	2	29	0
	4.5NR-9	2	8	0
	AN6-13A	6	14	0
	AN6-14A	1	22	0
	AN6-24A	1	23	0
	AN6-40A	1	44	0
	AN7-24A	1	21	0
	AN7-40A	1	30	0
	C45-10-1	1	129	0
	C45-13-2	2	22	0
	C45-3-2-1	2	49	0
	C45-3-4-1	2	72	0
	C45-3-5	2	100	0
	MS21044N6	1	40	0
	MS21044N7	2	11	0
	MS21083N3	2	31	0
	MS21083N6	1	38	0
	NAS1149F0332P	2	2,452	0
	NAS1149F0632P	2	90	0
	NAS1149F0663P	9	285	0
	NAS1149F0763P	4	134	0
Part Specifications				
Specifications could not be found.				

Plex 11/17/20 1:00 PM dart.lacelle.linda